



**UFS Corporation**  
330 North 400 East  
Valparaiso, IN 46383-9704 USA  
PH: 219-464-2027 FAX: 219-464-8646  
www.ufsc.com  
email: service@ufsc.com

# Technical Reference

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## Topic: TECTRON™ Cell End User Benefits

### LOW ELECTRICAL RESISTANCE

- The TECTRON Cells have 35% more membrane area than electrode area, resulting in less electrical resistance.
- TECTRON Cells require less voltage to operate and lower the paint bath cooling load.

### NO "DIRT" FORMATION

- The TECTRON Cell's clean, small, and circular profile promotes excellent paint flow completely around the cell.
- TECTRON Cells, with appropriate membranes, can be used in place of bare electrodes (which are a large source of sludge that can create paint film defects).

### ED FILM-BUILD CONTROL

- Desired film build can be achieved through proper selection of Cell materials and design, and electrical system integration.
- Uniform film build distribution can lower production costs.

### LIGHTWEIGHT, TWO-PART DESIGN

- One person can safely remove the Electrode for routine inspections because it weighs less than 18 pounds.
- The Membrane Shell has a three-inch diameter and weighs less than 5 pounds. Its unitary construction has no bolts or joints, which are prone to leaks.

### MONITORING SYSTEMS

- Sensors and other specialized tools can collect accurate data. This enables system operators to use SPC to forecast system maintenance and repair.

### FAULT TOLERANT

- The TECTRON Cell is fault tolerant. If a Cell is shut down, there is only minimal loss of anode area and minimal stress on the surrounding Cells.

### ACID BALANCE

- Reduced acid removal rates can be achieved by appropriate choice of membrane.
- Balance yields lower anolyte waste stream and less direct acid addition costs.

### ADAPTABLE PLACEMENT

- Cells can be positioned easily in the ED tank to avoid conflict with eductor piping.
- Fully submersible Cells can be placed under or over the automotive body.