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Service Reference

Topic: Parameter Values Recording Form – TECTRON™ Bare Electrodes

Please read all the instructions listed below carefully to familiarize yourself with the project before attempting to perform any of the work or unpacking any further.

Required Materials

- Copy of This Form and Notebook

Required Tools

- DC Rectifier Panel Meters
- Tape Measure
- Stop Watch

Use the attached form, daily, to record important parameter values of the TECTRON Bare Electrode System. NOTE: Record the parameters for only the largest part and/or fastest conveyor/cycle time. UFS is interested in recording the peak or highest current seen for each day's worth of operation. In some cases, these parameter values are already recorded on another form, so this form becomes redundant. Keep these and all other daily data recording sheets in a secure and safe place. UFS service personnel require data from when the system was new or at some other point in the history of the system. In addition to these parameter values, important ED paint parameters, such as temperature, %NV, pH, etc. are to be recorded. See your ED paint supplier for more information.

